

ASSEMBLY AIDS

Hinge systems

HINGE DRILLING JIG JIG 500



Drilling jig for Nexis and Tiomos hinges with wood screw fastening, pre-assembled dowels or Impresso hinges and for cross mounting plates.

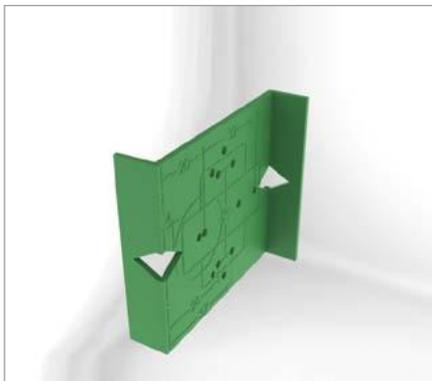
1 set includes:

- Drilling jig (1x)
- Template for cross mounting plates (1x)
- Drilling machine bit (1x)
- Drill bit Ø 35 mm (1x)
- Drill bits Ø 8 mm (2x)



Drilling pattern	Item No.
45/9.5	F146135776
48/9	F146078184
42/11	F146135792
52/5.5	F146135791
48/6	F146135793

MARKING JIG



Easy marking and pre-drilling for hinges, mini-hinges, cross and linear mounting plates.

Nexis drilling pattern	Item No.
48/9	F069073384

Tiomos drilling pattern	Item No.
45/9.5	F146135787
48/9	F146135786
42/11	F146135789
52/5.5	F146135788
48/6	F146135790

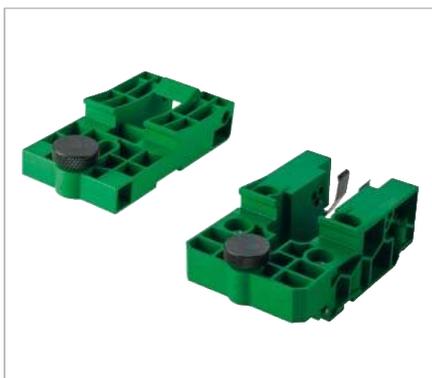
INSERTION DIE FOR TIOMOS



For Tiomos linear mounted plates.

	Item No.
For drilling machines without horizontal drilling head	F146101314
For drilling machines without horizontal drilling head	F146101312

INSERTION DIE FOR TIOMOS



For Tiomos hinges.

	Item No.
Tiomos 110°/120°	F146101310
Tiomos uni 110°/120°+160°	F146101308

Tiomos hinge system	83
Nexis hinge system	177

Soft-close Impresso	338
Drilling and insertion machines	772

INSERTION DIE FOR NEXIS



For Nexis 2D linear mounting plate
H0, H2, H4.

	Item No.
For drilling machines without horizontal drilling head	F146101018
For drilling machines without horizontal drilling head	F146101019

INSERTION DIE FOR NEXIS



For Nexis 1D linear mounting plate
H0, H2, H3.

	Item No.
For drilling machines without horizontal drilling head	F146095565
For drilling machines without horizontal drilling head	F146095564

INSERTION DIE FOR NEXIS



For Nexis hinges.

	Item No.
Nexis 110°	F146095561
Nexis uni 110°+170°	F146095563

Tiomos hinge system	83
Nexis hinge systems	177

Drilling and insertion machines	772
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Hinge systems

PUNCHING TOOL FOR NEXIS SOFT-CLOSE



Place punching tool on the inserted Soft-close Impresso adapter and punch the adapter into place.

	Item No.
	F146095590

PUNCHING TOOL FOR TIOMOS



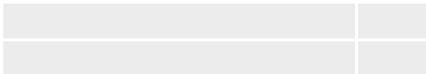
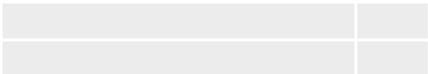
Punching tool for Tiomos linear mounting plates with dowel fixing.

Mounting plate height	Item No.
0/2/3/3.5	F146135774
12	F146135775

Tiomos hinge system	83
Nexis hinge systems	177

Drilling and insertion machines	772
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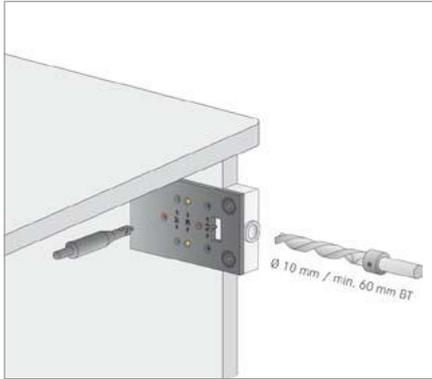
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ASSEMBLY AIDS

Soft-close Pin

DRILLING JIG FOR SOFT-CLOSE PIN



Application

You can use the Soft-close Pin drilling jig for all adapter plate and drill-in damper versions.

	Item No.
Drilling jig (without bits)	F146095470
Drill bit Ø 10 mm with stop ring	F146038823

DRILL BIT Ø 5 MM WITH STOP RING



Use for pre-drilling holes for Euro screws.

- Ø 5 mm
- with stop ring
- Length 75 mm

	Item No.
	F146092594

PILOT DRILL BIT



Use for pre-drilling countersunk chipboard screws Ø 3.5 mm.

	Item No.
Pilot drill bit	F146035692
Spare drill bit Ø 2.7	F146090561

SCREWDRIVER



GRASS cross head screwdriver (Pozidriv No. 2)

	Item No.
	F147010256

Soft-close Pin	350
Tiomos hinge system	83

Nexis hinge system	177
